

### Information Sheet

#### SECTION 1. Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

Product name **Permabond 941**

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use **Adhesive**

##### 1.3. Details of the supplier of the safety data sheet

Name **Permabond Engineering Adhesives**  
Full address **Niederkasseler Lohweg 18**  
District and Country **40547 Düsseldorf Germany**  
Tel. **+44 (0)1962 711 661**

e-mail address of the competent person responsible for the Safety Data Sheet **info.europe@permabond.com**

Supplier: **Permabond Engineering Adhesives Ltd  
Wessex Way, Colden Common,  
Winchester, Hampshire SO21 1WP, UK  
tel: +44 (0)1962 711 661  
mail: info.europe@permabond.com**

##### 1.4. Emergency telephone number

For urgent inquiries refer to **+44 (0)1962 711 661 ( 8.00 am-5.00 pm Mon-Fri)**

**CHEMTREC UK: +(44)-870-8200418  
CHEMTREC Ireland: +(353)-19014670  
CHEMTREC Australia: +(61)-290372994  
CHEMTREC New Zealand: +(64)-98010034**

#### SECTION 2. Hazards identification

##### 2.1. Classification of the substance or mixture

The product is not classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements).

Hazard classification and indication: --

##### 2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms: --

Signal words: --

Hazard statements: **EUH202** Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

Precautionary statements: **P280** Wear protective gloves / protective clothing / eye protection / face protection.  
**P302+P352** In case of contact with the skin: wash abundantly with soap and water.  
**P305+P351+P338** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**SECTION 2. Hazards identification ... / >>****2.3. Other hazards**

On the basis of available data, the product does not contain any PBT or vPvB in percentage  $\geq$  than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration  $\geq$  0.1%.

**SECTION 3. Composition/information on ingredients****3.2. Mixtures**

The product does not contain substances classified as being hazardous to human health or the environment pursuant to the provisions Regulation (EC) 1272/2008 (CLP) (and subsequent amendments and supplements) in such quantities as to require the statement.

**SECTION 4. First aid measures****4.1. Description of first aid measures**

Skin: contact with the product, the skin will stick to itself and to anything else immediately. Do not try to remove the contaminated clothing in the product from the skin, because the tight skin can easily tear. Wash the skin thoroughly with water and soap. Consult a doctor immediately.

Eyes: rinse immediately and abundantly with water. Continue to rinse for at least 10 minutes. In case of gluing with sticker, do not forcefully separate the eyelids. Apply a buffer soaked in hot water and allow the eyelids to separate.

Consult a doctor. The money adhesive does not follow the surfaces of the eyes but being abrasive can cause damage. Consult a doctor immediately.

Ingestion: in contact the product can immediately glue the lips together. Do not cause the He retched. Consult a doctor.

Inhalation: ventilation of the environment. Bring the subject to the open air, far from the accident site. In case of malaise consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

Inhalation: nose irritation, throat and airways.

Ingestion: in contact the product can immediately glue the lips together.

Skin: prolonged contact with the skin can cause redness and irritation.

Eyes: irritating and can cause redness and pain.

**4.3. Indication of any immediate medical attention and special treatment needed**

Notes for the doctor: in case of glued skin. Slowly separate the skin starting from the edge of the area glued. Help yourself with soap lukewarm water. In case of glued eyes. Do not force the opening of the eyelids. Apply a compress of hot water and let the eyes take they reopen alone.

**SECTION 5. Firefighting measures****5.1. Extinguishing media****SUITABLE EXTINGUISHING EQUIPMENT**

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

**UNSUITABLE EXTINGUISHING EQUIPMENT**

None in particular.

**5.2. Special hazards arising from the substance or mixture****HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE**

Do not breathe combustion products.

**5.3. Advice for firefighters****GENERAL INFORMATION**

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

**SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS**

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

## SECTION 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use breathing equipment if fumes or powders are released into the air. These indications apply for both processing staff and those involved in emergency procedures.

### 6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

### 6.3. Methods and material for containment and cleaning up

Confine using earth or inert material. Collect as much material as possible and eliminate the rest using jets of water. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

### 6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

## SECTION 7. Handling and storage

### 7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep the product in clearly labelled containers. Keep containers away from any incompatible materials, see section 10 for details.

### 7.3. Specific end use(s)

Adhesive

## SECTION 8. Exposure controls/personal protection

### 8.1. Control parameters

Information not available

### 8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

#### HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

#### SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

#### EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

#### RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

### SECTION 8. Exposure controls/personal protection ... / >>

#### ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

### SECTION 9. Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	liquid	
Colour	colourless	
Odour	odourless	
Melting point / freezing point	not applicable	
Initial boiling point	> 100 °C	
Flammability	not available	
Lower explosive limit	not available	
Upper explosive limit	not available	
Flash point	> 100 °C	
Auto-ignition temperature	not available	
Decomposition temperature	not available	
pH	not available	
Kinematic viscosity	not available	
Dynamic viscosity	~ 15 mPa.s	Temperature: 23 °C
Solubility	not available	
Partition coefficient: n-octanol/water	not available	
Vapour pressure	~ 0,3 mBar	
Density and/or relative density	1,1	
Relative vapour density	not available	
Particle characteristics	not applicable	

#### 9.2. Other information

##### 9.2.1. Information with regard to physical hazard classes

Information not available

##### 9.2.2. Other safety characteristics

Information not available

### SECTION 10. Stability and reactivity

#### 10.1. Reactivity

The product can react with water generating heat.

#### 10.2. Chemical stability

Stable to normal environment temperatures if used as recommended.

#### 10.3. Possibility of hazardous reactions

The reactions with the following materials can generate heat: alcohol water. Alkali. Amine.

#### 10.4. Conditions to avoid

Do not add water directly to the product. It can cause a violent reaction.

#### 10.5. Incompatible materials

Water, alcohol, amine.

#### 10.6. Hazardous decomposition products

Heating can generate the following products: Gas/Vapors/Toxic fumes of: Dioxide of carbon (CO<sub>2</sub>). Carbon monoxide (CO). Nitrosus gas (NOX). Hydrogen cyanide (HCN).

## SECTION 11. Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Metabolism, toxicokinetics, mechanism of action and other information

Cyanacrilated are not classified as sensitizing according to European legislation and the their rapid polymerization in contact with humidity makes the occurrence of similar unlikely Phenomena, however, ACGIH, American Conference of Governmental Industrial Hygienists, It reports some sporadic cases of awareness of the skin and respiratory system. It can cause allergic reactions in predisposed subjects.

#### Information on likely routes of exposure

Inhalation: irritating to the respiratory tract.

Ingestion: in contact the product can immediately glue the lips together.

Contact with the skin: irritating for the skin. Contact with the product, the skin will stick to itself and to any

Another thing immediately.

Contact with eyes: irritating for the eyes. In contact, the product makes the eyelids join together. His vapors are tear gas.

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

#### Interactive effects

Information not available

#### ACUTE TOXICITY

ATE (Inhalation) of the mixture:

Not classified (no significant component)

ATE (Oral) of the mixture:

Not classified (no significant component)

ATE (Dermal) of the mixture:

Not classified (no significant component)

#### SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

#### SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

#### RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

#### GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

#### CARCINOGENICITY

Does not meet the classification criteria for this hazard class

#### REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

#### STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

#### STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

**SECTION 11. Toxicological information** ... / >>ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

**11.2. Information on other hazards**

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

**SECTION 12. Ecological information**

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

**12.1. Toxicity**

Not considered dangerous for the environment.

The mixture is classified on the basis of dangerous information for the ingredients such as defined by the classification criteria for mixtures for each danger class or according to differentiations present in Annex I of 1272/2008/EC. The available information of health/ecological relevant for substances are indicated in section 3 below.

**12.2. Persistence and degradability**

Information not available

**12.3. Bioaccumulative potential**

Information not available

**12.4. Mobility in soil**

Information not available

**12.5. Results of PBT and vPvB assessment**

On the basis of available data, the product does not contain any PBT or vPvB in percentage  $\geq$  than 0,1%.

**12.6. Endocrine disrupting properties**

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

**12.7. Other adverse effects**

Information not available

**SECTION 13. Disposal considerations****13.1. Waste treatment methods**

08 04 09\* stickers and sealed sealing, containing organic solvents or other dangerous substances.

Reuse, when possible. Neat product residues should be considered special non-hazardous waste.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

**CONTAMINATED PACKAGING**

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

**SECTION 14. Transport information**

**SECTION 14. Transport information** ... / >>

**14.1. UN number or ID number**

It applies only to internal containers > 500ml.

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT  
IATA: 3334

**14.2. UN proper shipping name**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT  
IATA: AVIATION REGULATED LIQUID, N.O.S.

**14.3. Transport hazard class(es)**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT

IATA: Class: 9 Label: 9



**14.4. Packing group**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT  
IATA: III

**14.5. Environmental hazards**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT  
IATA: NO

**14.6. Special precautions for user**

ADR / RID:	HIN - Kemler: -	Limited Quantities: -	Tunnel restriction code: -
	Special provision: -		
IMDG:	EMS: -	Limited Quantities: -	
IATA:	Cargo:	Maximum quantity: 450 L	Packaging instructions: 964
	Pass.:	Maximum quantity: 450 L	Packaging instructions: 964
	Special provision:	A27	

**14.7. Maritime transport in bulk according to IMO instruments**

Information not relevant

**SECTION 15. Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Seveso Category - Directive 2012/18/EU: None

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006  
None

Regulation (EU) 2019/1148 - on the marketing and use of explosives precursors  
not applicable

Substances in Candidate List (Art. 59 REACH)  
On the basis of available data, the product does not contain any SVHC in percentage  $\geq$  than 0,1%.

Substances subject to authorisation (Annex XIV REACH)  
None

**SECTION 15. Regulatory information ... / >>**

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

Information not available

German regulation on the classification of substances hazardous to water (AwSV, vom 18. April 2017)

WGK 1: Low hazard to waters

**15.2. Chemical safety assessment**

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

**SECTION 16. Other information**

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

**EUH202**

Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

**LEGEND:**

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

**GENERAL BIBLIOGRAPHY**

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament



**SECTION 16. Other information ... / >>**

11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
12. Regulation (EU) 2016/1179 (IX Atp. CLP)
13. Regulation (EU) 2017/776 (X Atp. CLP)
14. Regulation (EU) 2018/669 (XI Atp. CLP)
15. Regulation (EU) 2019/521 (XII Atp. CLP)
16. Delegated Regulation (UE) 2018/1480 (XIII Atp. CLP)
17. Regulation (EU) 2019/1148
18. Delegated Regulation (UE) 2020/217 (XIV Atp. CLP)
19. Delegated Regulation (UE) 2020/1182 (XV Atp. CLP)
20. Delegated Regulation (UE) 2021/643 (XVI Atp. CLP)
21. Delegated Regulation (UE) 2021/849 (XVII Atp. CLP)
22. Delegated Regulation (UE) 2022/692 (XVIII Atp. CLP)

- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

**Note for users:**

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

**CALCULATION METHODS FOR CLASSIFICATION**

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.